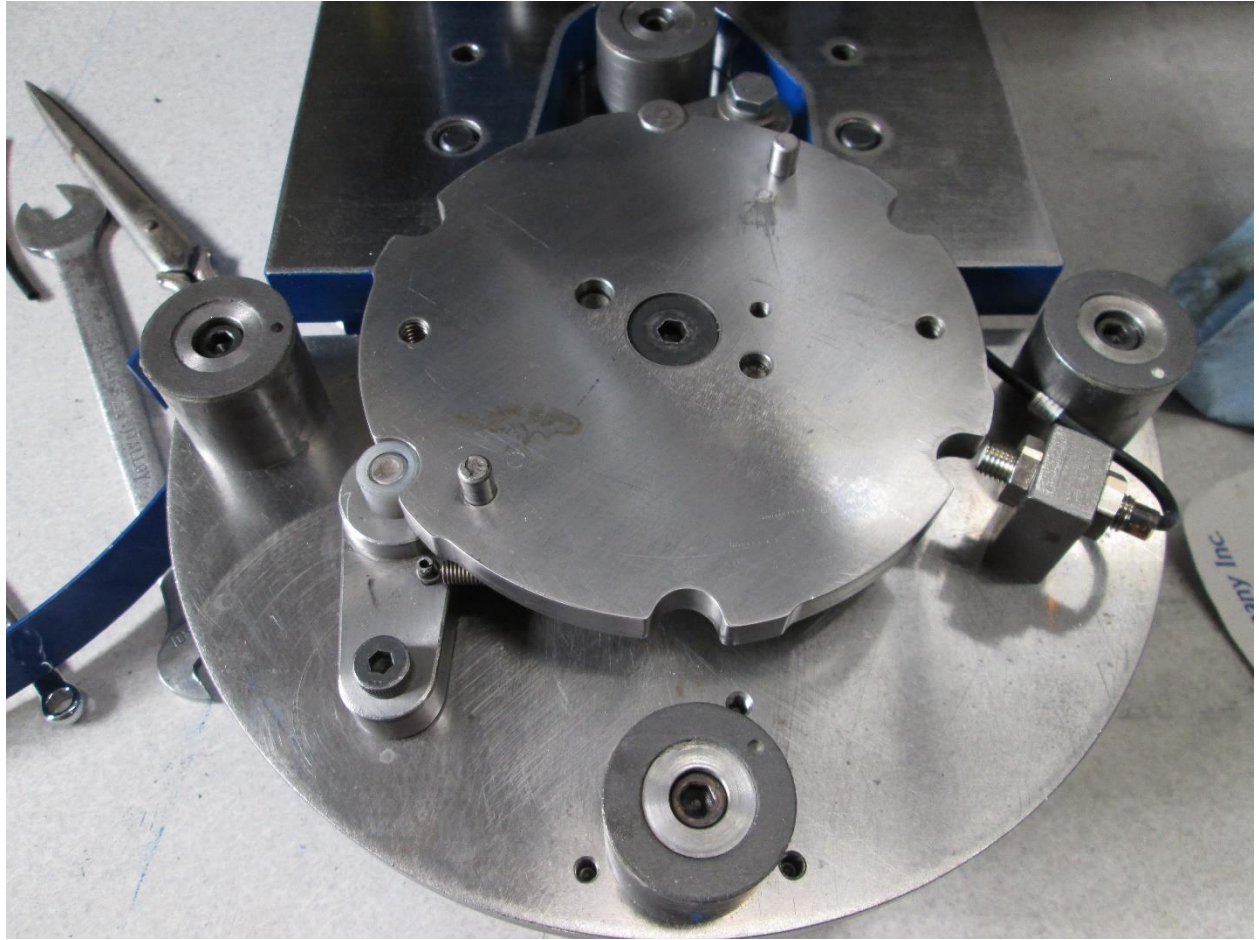
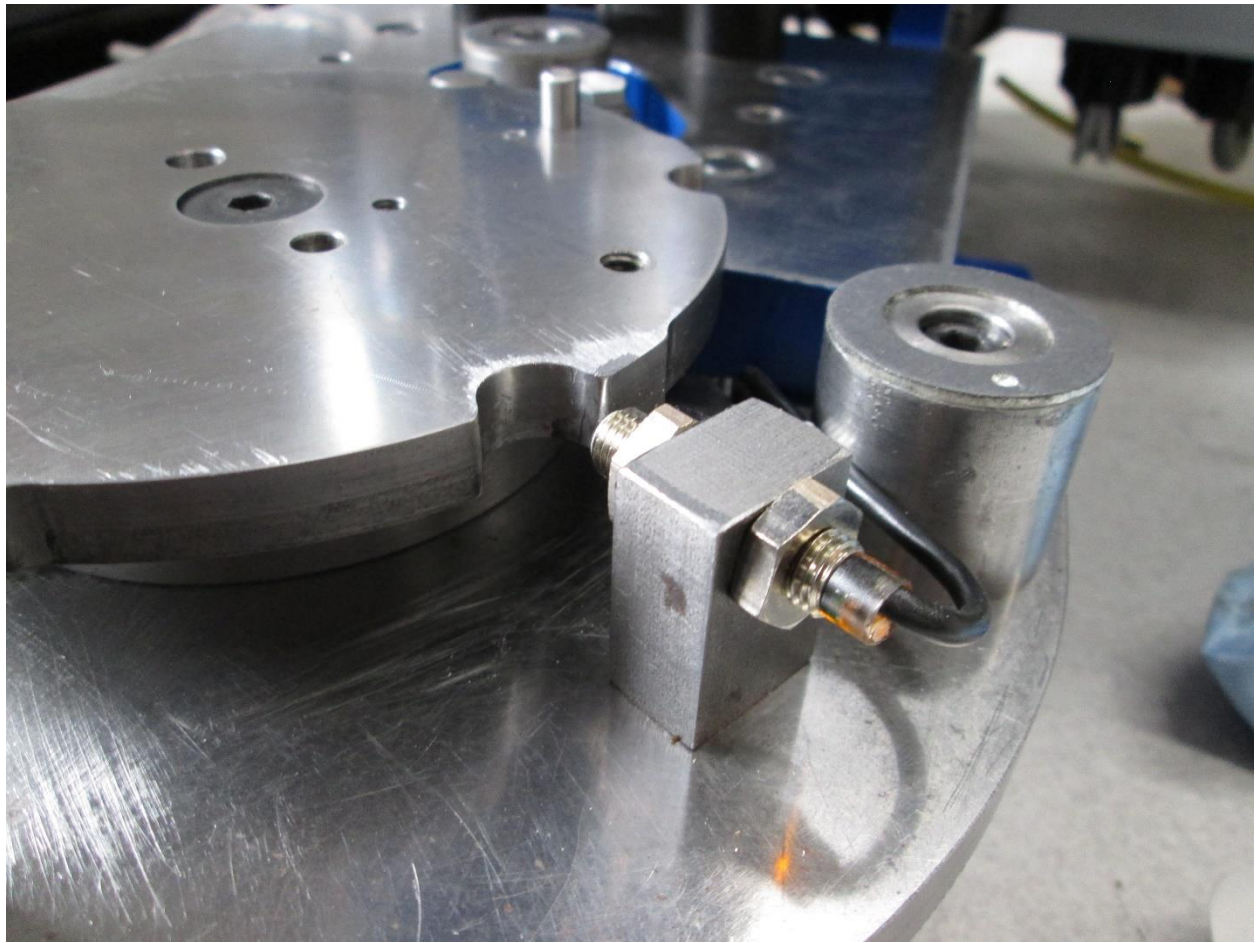


## Why does my Model 2000 NOT cycle when Start Button is pressed?

First check to be sure the batch counter is not full, turn OFF Batch Count or Reset Batch Count. If machine still not operating, be sure the machine is in RUN Mode, Ram Setup is OFF, Switch is in Normal Operation, Power Machine OFF/ON and try again. If still not operating, check I-7 on Diagnostics Screen - when power reset occurs - I-7 (or TABLE POS) should be "ON" . If not, sensor needs to be adjusted. Turn AIR OFF - Remove Tooling Plate, sensor located on index unit at "4" o'clock position. Adjust IN or Rotate until Amber lit pickup on crest of station lobe. Turn machine Off, supply air Power on test. If OK, Turn OFF AIR - re-attached tooling plate and proceed to normal operation.







# AIM

# JORACC

## INPUTS

<input type="checkbox"/> START PB	<input checked="" type="checkbox"/> RAM UP
<input type="checkbox"/> RUN MODE	<input type="checkbox"/> RAM ONLY PB
<input type="checkbox"/> TABLE RET.	<input type="checkbox"/> TABLE ONLY SEL.
<input checked="" type="checkbox"/> TABLE POS.	<input checked="" type="checkbox"/> E-STOP PB
<input type="checkbox"/> RAM DOWN	<input type="checkbox"/> SPARE
<input type="checkbox"/> AUTO SEL.	<input type="checkbox"/> SPARE
<input checked="" type="checkbox"/> RAM GUARD	<input type="checkbox"/> SPARE

## OUTPUTS

<input type="checkbox"/> PRESS SOL.	<input type="checkbox"/> SPARE
<input type="checkbox"/> TABLE SOL.	<input type="checkbox"/> SPARE
<input checked="" type="checkbox"/> ESTOP SOL.	<input type="checkbox"/> SPARE
<input type="checkbox"/> SPARE	<input type="checkbox"/> SPARE
<input type="checkbox"/> SPARE	<input type="checkbox"/> SPARE

TABLE POS Should be Lit when index unit in station.