



I press the Two Hand Controller, but the press doesn't cycle. What do I do?

Before proceeding be sure to wear protect eye wear and follow safety procedures when working with equipment.

Confirm you have air to the machine – and adequate pressure and VOLUME is present.

If you have a situation where the press will not cycle using the SS-PB or SS-OT Two Hand Controller:

First Check that the Two Hand controller is functioning correctly.

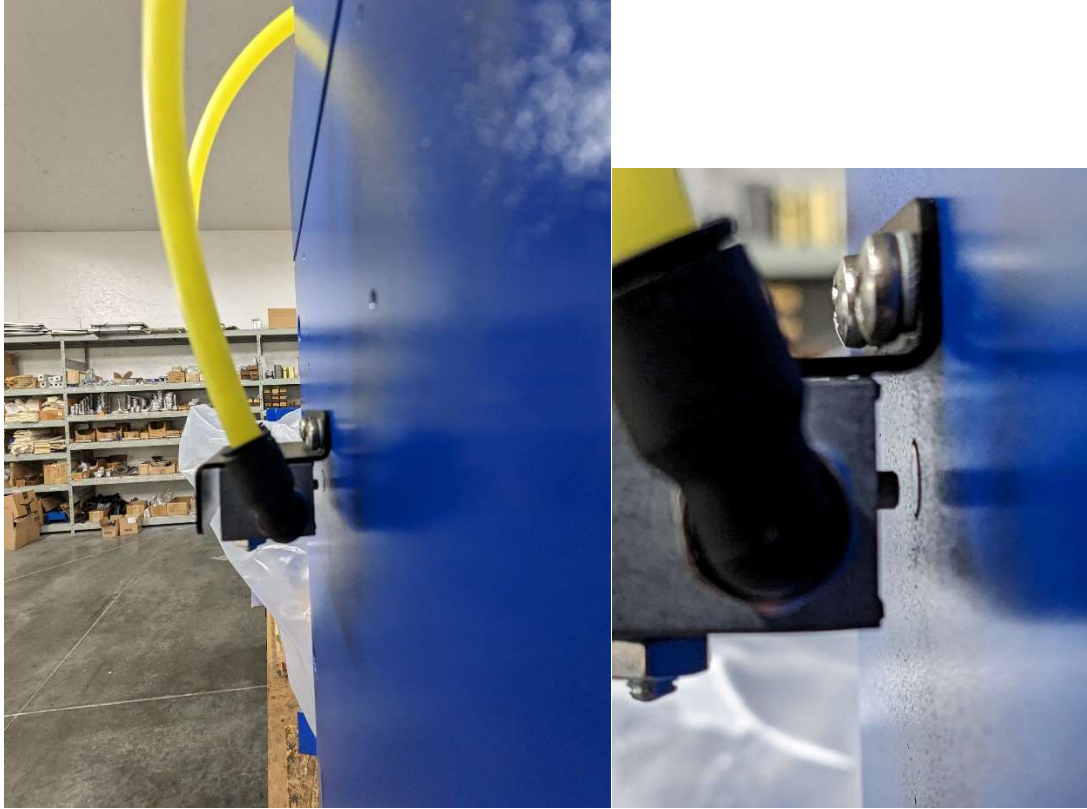
To do so - detach the two hand controller to obtain access to the back of the unit and de-couple the OUTPUT line to the unit. With the air supply and lock out valve energized – activate the two hand controller – not pointing towards eyes - the unit should signal air in a fully flow for as long as the buttons are pushed. If the unit is intermittent or the flow is lacking, the Two Hand controller may need repair or replacement. Refer to the INSTALLATION section of the manual for additional information.

If SS Unit is OK –

Next verify the return switch on the front of the press is reset.



Press Return Switch Located on front of press Part "A"-1030/1530/2530/3530 See manual.



Side view – and closeup of the switch “button” and recessed impulse pin in press.

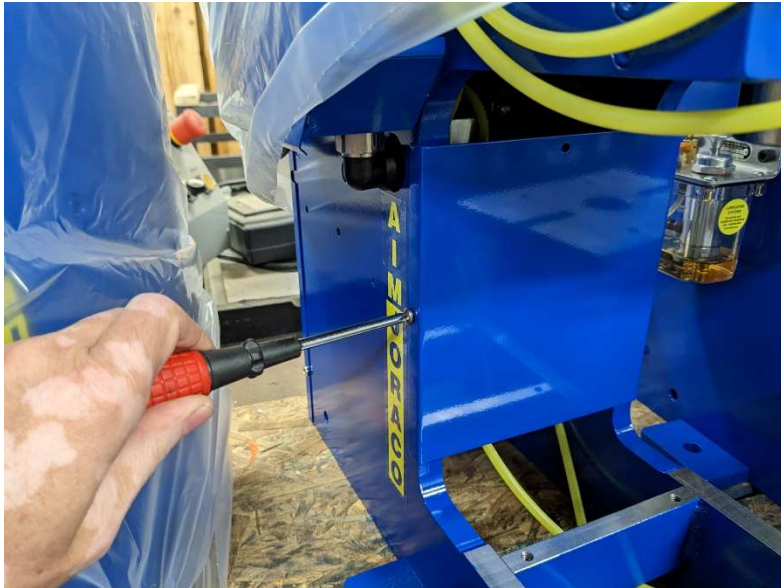


If the pin appears to be protruding outward from the press - using a metal shim or ruler get between the pin and the switch and verify the impulse pin is freely moving into the press.

If the pin appears to be stuck – using a Phillips screwdriver, unscrew the two screws holding the switch assembly on the press to gain access to the impulse pin. If pin is stuck when trying to push with index finger, then remove the pin and check for burrs on the pin and within the hole. Clean if necessary, lube pin with gear oil and re-install for an easy insertion with no resistance. Re-attach return switch assembly. Try press as normal.

If press still not cycling - proceed to the resetting of the CSR-G2 Auto completion Module:

Located behind the inside small guard cover is the G2 Model.



Loosen side screws to remove the cover.



Locate the module on the inside left of the press frame. The Silver(aluminum) block with the small hole facing you is the reset button.



Insert a small Allen Key or rigid pin to press in the pin. It should press in about 1/8" of an inch until it stops . This will reset the unit and allow for the press to cycle.

Operate press as normal. If none of these procedures fix your problem, please contact the factory for additional assistance.